

MRM55/MRM55OS
Refrigerant Recovery Machine



Operation Manual

To be operated by qualified personnel only.
Please read this manual carefully before using this product.
Keep this manual properly for future reference.

I Notice before usage

- Thank you for buying WIPCOOL refrigerant recovery machine, we are dedicated to providing you with high quality products.
- Please check if your ordered goods in good shipment condition, with the correct accessories, any damage during transportation, please contact us or the local distributors in time if you find any problems.
- If there is any change in the product (including the specification), we won't inform any more.

▲ Warning

In order to make sure this product run stably and long-term, please read this instruction before you use, examine and repair or maintain it, be sure that you are know each details on the SAFETY GUIDELINES, OPERATION and other items, and run the unit per this instruction strictly:

1. Only qualified technicians or under their supervision are allowed to operate this recovery unit.
2. Always wear safety goggles and protective gloves when working with refrigerants, to protect your skin and eyes from liquid/gas refrigerants.
3. Use ONLY authorized, refillable refrigerant tanks. It requires the use of recovering tanks with a minimum of 45bar(650psi) working pressure. Do not overfill the storage tank. Tank is full at 80% volume. There should be enough space for liquid expansion-overfilling the tank may cause an violent explosion.
4. Only qualified electricians are allowed to connect the wire per the electrical equipment standard; also the ground wire should be connected effectively before start this unit or using wire.
5. When using an extension cord, it should be a 14AWG minimum also no longer than 7.5meters, or it may depress the voltage and damage the compressor.
6. Do not expose this recovery machine in the sun or rain.
7. Be sure that any room where you are working in is thoroughly ventilated.
8. Please put the unit horizontally when using it, if it is put tipsily, the compressor may be vibrated, the noise larger, the parts are wore out easily, shorten its service life.
9. A scale must be used to avoid overfilling the storage tank, when this unit is used with refrigerant tank.

10. When the unit is not used, all the valve should be closed. Because the air or the moisture of the air may harm the recovery result and shorten the service life of the unit.
11. If the wire is damaged, you must choose the wire with earth wire or buy the replacement from our company.
12. The using power must stay same with the power of the label.
13. Make sure cut-off power before you checking and repair this unit; cut-off power before you doing any operations.
14. This intake pressure (means the indicated value in low voltage) can not over 26bar(377psi)!

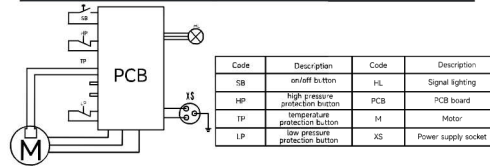
II GENERAL SAFETY GUIDELINES

1. Do not mix different refrigerants together in one tank, otherwise they could not be separated or used.
2. Before recovering the refrigerant, the tank should achieve the vacuum level: -75cmHg(-29.6inHg), which is for purging non-condensable gas. Each tank was full of nitrogen when it was manufactured in the factory, thus the nitrogen should be evacuated before the first use.
3. A dry filter must always be used and should be replaced frequently. And each type of refrigerant must have its own filter. For the sake of assuring the normal operation of the unit; please use the filter specified by our company. High quality dry filters will bring high quality services.
4. When this unit is not being used, the switch should be lies on the "Close" position, the connector of inlet and outlet should be cover with the cap, to make sure the air or the moisture of air won't going into the unit, if not, it may harm the recovery result and shorten the service life of this machine.
5. Special care should be taken when recovering from a burned-out system. Use two high quality dry filters.
6. A scale must be used to avoid overfilling the storage tank, when this unit is used with refrigerant tank.
7. To maximize recovery rates, we recommend that use the hose, and its inner diameter should be more than 4mm, and length is no more than 1.5meter; if not, the recovery rate will be reduced.
8. When recovering large amount of liquid, use the Push/Pull method.

9. After recovering, make sure there is no refrigerant left in the unit. Read the Self-Purging Method carefully. Remained refrigerant may be expanded and destroy the components.
 10. This unit has an Internal Pressure Shut Off switch. If the pressure inside the system go above the rated pressure, the system will automatically shut itself off. When you reset it, make sure the internal pressure has been reduced(the high pressure gauge shows the value under 30bar), press the button of ON/OFF after the flashing red light turn to flashing green light.
- When the unit is protected caused by high pressure, you must find the reason and solve the problem, then you can start this unit. Some suggestions on the question and solution of high pressure protection:

- 1) The input valve of refrigerant tank isn't be turned on, so please turn on the valve;
 - 2) The hose connect this unit and tank is air-logged, then you should turn off the valve of this unit and tank, change a good hose;
 - 3) The temperature of tank is too high, then the pressure is higher, when the tank is cooling by itself, then the temperature and pressure will lower.
11. If the unit is to be stored and not used for long time, we recommend that it should completely evacuate off any residual and purged with dry nitrogen.
12. Please wash the air inlet screen frequently, keep it clean, it is fixed in the air inlet connector; if it is damaged, please replace a new one in time.
13. The low pressure meter shows the input pressure of compressor, and high pressure meter shows the output pressure.
14. Over to use this unit, please put the switch on "close" position.

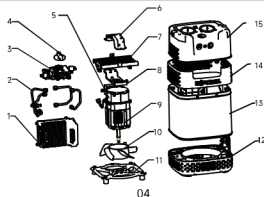
III WIRING DIAGRAM



IV SPECIFICATIONS

Refrigerant	III: R12, R134A, R401C, R406A, R500, R1234yf IV: R22, R401A, R401B, R402B, R407C, R407D, R408A, R409A, R411A, R411B, R412A, R502, R509 V: R402A, R404A, R407A, R407B, R410A, R507, R32			
Voltage	230V~/50~60Hz 110V~/60Hz			
Motor	3/4HP			
Motor Speed	2500RPM			
Max. Current Draw	4A 8A			
Compressor Type	"Oil-less", air cooled, piston-style			
High pressure shut off	38.5bar/3850kpa(558psi)			
Recovery Rate	III	IV	V	
	Vapor	0.22 kg/min	0.25 kg/min	0.25 kg/min
	Liquid	1.8 kg/min	2.0 kg/min	2.2 kg/min
	Push/Pull	5.0 kg/min	6.0 kg/min	6.5 kg/min
Operating Temp.	0°C~40°C			
Dimensions	259mm(L)*235mm(W)*410mm(H)			
Net Weight	9.5kg			

V PARTS DIAGRAM AND PARTS LIST



Code	Part Description	Code	Part Description
1	Motor controller	9	Motor
2	Copper tube	10	Fan
3	Control valve	11	Bottom support plate
4	Switch	12	Bottom shell component
5	Compressor	13	Body shell component
6	Control valve holder	14	Waist
7	Condenser	15	Upper shell component
8	Upper support plate		

VI REFRIGERANT LIQUID/VAPOR RECOVERY METHOD

1. Rotate Switch to "Liquid Recovery" position



2. Connect the hose correctly and fix it solidly (please see the drawing as follow)
3. Connect the unit with correct power, press on/off button.
4. Open the valve of tank.
5. Open the liquid port on your manifold gauge set, start the recovery.
6. When finishing the liquid recovery, rotate switch to "FAST" position, it will accelerate the recovery speed of residual air refrigerant.

Note:

- 1) If the compressor starts to knock, turn the rotary switch to "Liquid Recovery" position. If the whomp is still exist, then clockwise rotate switch slowly, and the value of low voltage is decrease, don't stop until the whomp is gone, pay attention: the low voltage can't be equal 0, otherwise, the input port won't evacuating.
- 2) If power off or hard starting, turn rotary switch to "liquid recovery" position after turning it three times, then open the power switch.
7. Run until desired vacuum level is achieved or close automatically caused by low voltage protector, then the recovery finish, and star to self-purging.

VII SELF-PURGING METHOD

1. When recovery the refrigerant is done, don't cut-off the power, put Rotary Switch on the "Purge" position.
2. Run until desired vacuum level is achieved, then self-purging is over.
- 1) Turn off the valve of tank.
- 2) Turn off the stop valve of hose of air output (if it is existed)
- 3) Turn off the liquid port and vapor port on your manifold gauge set.
- 4) Turn off the valve, which connecting the refrigerant system and manifold gauge.
- 5) Turn off power, disconnect all hoses carefully and slowly.
- 6) Fix the cap on the input and output port.

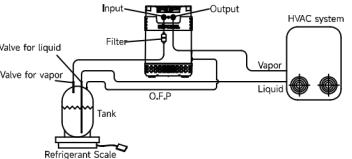
VIII WHOLE SYSTEM PUSH/PULL METHOD

▲ Caution

PUSH/PULL method is only applicable to large systems where the liquid refrigerant is heavier than 10kg.
When using the "Push/Pull" method, a scale must be used to avoid overfilling the storage tank, once the siphon is started, it can continue and overflow the storage tank even if the tank is equipped with a float level sensor. The siphon can continue even when the machines is turned off. You must manually close the valves on the tank and the unit to prevent overfilling of the recovery tank.

1. Turn Rotary Switch on "Liquid Recovery" position.
2. Connect the hoses of system, make sure they are connected rightly and fixed solidly (Please see the connected diagram)

3. Press on/off button, start the unit.
4. Open the liquid valve and vapor valve of recovery tank.
5. Rotate switch on "FAST" position, start to use PUSH/PULL method.
6. When the show value on the scale isn't variable or it is variable slowly, that means PUSH/PULL method is finished, then need to change into VAPOR Recovery method.(Please re-connect all the hose per "Vapor Recovery method", then recovery the residual vapor in the unit and hose.)
7. Turn off the air valve of tank, then turn off the power of recovery unit.
8. After turning off all the valves, disconnect all hoses, then recovery the residual refrigerant per the liquid/vapor recovery method.
9. Self-purging after recovering



VIII TROUBLESHOOTING

Problem	Cause	Action
Compressor does not start when Power ON	1.The unit is in high pressure shut off. 2.Low input pressure is too high. 3.Failure in motor, or other electrical components.	1.Reduce pressure and then press the button of the High Pressure Switch. 2.Rotate two circles to the position of "Liquid recovery" 3.Factory service required.
Compressor starts but cuts off within a few minutes.	1.Improper operation cause HP cut-off 2.Refrigerant is 80% in the tank, and O.F.P cutoff 3.Failure in motor, or other electrical components.	1.Reference I.10 2.Replace the refrigerant tank 3.Factory service required.
Recovery process too slow	1.High pressure is too high 2.Compressor seals are worn	1.Reduce tank temperature with storage tank cooling method 2.Factory service required
Unit does not pull out a vacuum	1.Connecting hoses are loose 2.Leakage in unit	1.Tighten the connecting hoses 2.Factory service required